

Total No. of Questions : 12]

SEAT No. :

P875

[Total No. of Pages : 3

[4659]-332

**B.E. (Instrumentation & Control)
PROCESS INSTRUMENTATION
(2008 Course) (Semester-I)**

Time : 3 Hours]

[Max. Marks : 100

Instructions to the candidates:

- 1) *Answer three questions from Section-I and 3 questions from Section-II.*
- 2) *Answers to the two sections should be written in separate books.*
- 3) *Neat diagrams must be drawn wherever necessary.*
- 4) *Figures to the right indicate full marks.*
- 5) *Use of electronic pocket calculator is allowed.*
- 6) *Assume suitable data, if necessary.*

SECTION-I

- Q1) a)** Clarify the following terms: **[8]**
- i) Proportional Element.
 - ii) Degrees of freedom.
- b) Differentiate clearly with suitable example multi capacity and single capacity process. **[8]**

OR

- Q2) a)** Explain in brief Dead time or transport delay processes. Discuss on controller design for deadtime dominant processes. **[8]**
- b) Clarify the following terms: **[8]**
- i) Self Regulating and Non Self Regulating Processes.
 - ii) Capacitance Element.

- Q3) a)** What is the need of analyzing process control loops? With the help of necessary diagrams and equations explain the procedure to test a typical Flow Control Loop. **[10]**
- b) Explain in brief: **[8]**
- i) Process gain
 - ii) Transmitter gain
 - iii) Valve gain
 - iv) Loop Gain

OR

P.T.O.

Q4) a) Apply Scaling & find out normalized (Scaled) equation for distillation column, following data is available: [10]

- i) Internal reflux rate (L_i) = 0 to 15000 GPM
- ii) External reflux rate (L) = 0 to 10000 GPM
- iii) Temperature of overhead vapors (T_o): 150–250°F
- iv) External reflux temperature (T_r): 125–225°F
- v) ΔT max: 50°F
- vi) C_p : 0.65 BTU/lb°F
- vii) ΔH : 250 BTU/hr

$$\text{Equation for distillation column is } \frac{L_i}{L} = \left[1 + \frac{C_p}{\Delta H} (T_o - T_r) \right].$$

b) Compare SLPC and MLPC. [8]

Q5) a) Discuss in brief three goals to evaluate the control performance. [8]

b) Draw a schematic of feedback control system and describe the necessary components of feedback control system. [8]

OR

Q6) a) What do you mean by Fine Tuning? Explain with suitable example. [8]

b) Explain in brief purpose of Correlations for Tuning Constants. [8]

SECTION-II

Q7) a) What is Auctioneering control? Explain with suitable application. [8]

b) Explain in brief Limiters & Negative Resistance. [8]

OR

Q8) a) What is cascade control system? Comment on selection of final control element for particular application. [8]

b) Explain the working of a Feedforward control with suitable application. Explain in brief importance of adding Feedback to it. [8]

- Q9)** a) Explain necessity of decoupling control. Determine RGA matrix for a system having process gain matrix, $K = \begin{bmatrix} 0.025 & -0.075 \\ 1 & 1 \end{bmatrix}$ [8]
- b) Explain in brief procedure for calculating Relative Gain Array for 2 x 2 systems. List important properties of RGA. [10]

OR

- Q10)**a) In-line blending of two streams outlet flow F and composition X are to be controlled. The available manipulated variables are the inlet flow F1 with composition X1 & F2 with composition X2. The desired steady state for operational purposes is [10]

$$F = 200 \text{ moles/hr,}$$

$$X = 60\%$$

$$X1 = 80\%$$

$$X2 = 20\%$$

- i) By using steady state mass balance, calculate the RGA.
- ii) How would you pair the input-output variables for this process? Why?
- b) Discuss in brief Influence of Interaction on Feedback Control. [8]

- Q11)**a) Explain with suitable block diagram “Internal Model Control”. Also discuss design steps. [8]
- b) Explain with suitable block schematic Self Tuning Controller. [8]

OR

- Q12)** Write short notes on any two: [16]

- a) Fuzzy Logic Controller.
- b) Dynamic Matrix Controller.
- c) Back Propagation Algorithm.

